



SPECIFICATIONS	
ELECTRICAL	110/220VAC Switchable 50/60 Hz, 1800 Watts Continuous
PNEUMATIC	5 CFM @80 PSI, Clean Dry Air

REVISIONS				MACHINE LAYOUT	
REV	BY	DATE	ECN	DESCRIPTION	
A	ENG	2-5-16			
				NAME: ENG	DATE: 2-5-16
				SCALE: 1/4"	DRAWING NO. SHEET 1 OF 1
				TITLE: AB850S MACHINE LAYOUT	FP216

FINISH	NONE
MATERIAL	N/A
MACHINE SURFACES TO BE NO GREATER THAN .125 (1/8) IN. MAX. PER SURFACE. PART MUST BE FREE OF BURRS AND SHARP EDGES.	
TOLERANCES	UNLESS OTHERWISE SPECIFIED
1. FINEST DIMS	± .01
2. FINEST DIMS	± .02
3. FINEST DIMS	± .05
4. FINEST DIMS	± .10
5. FINEST DIMS	± .15
6. FINEST DIMS	± .20
7. FINEST DIMS	± .25
8. FINEST DIMS	± .30
9. FINEST DIMS	± .35
10. FINEST DIMS	± .40
11. FINEST DIMS	± .45
12. FINEST DIMS	± .50
13. FINEST DIMS	± .55
14. FINEST DIMS	± .60
15. FINEST DIMS	± .65
16. FINEST DIMS	± .70
17. FINEST DIMS	± .75
18. FINEST DIMS	± .80
19. FINEST DIMS	± .85
20. FINEST DIMS	± .90
21. FINEST DIMS	± .95
22. FINEST DIMS	± 1.00
23. FINEST DIMS	± 1.05
24. FINEST DIMS	± 1.10
25. FINEST DIMS	± 1.15
26. FINEST DIMS	± 1.20
27. FINEST DIMS	± 1.25
28. FINEST DIMS	± 1.30
29. FINEST DIMS	± 1.35
30. FINEST DIMS	± 1.40
31. FINEST DIMS	± 1.45
32. FINEST DIMS	± 1.50
33. FINEST DIMS	± 1.55
34. FINEST DIMS	± 1.60
35. FINEST DIMS	± 1.65
36. FINEST DIMS	± 1.70
37. FINEST DIMS	± 1.75
38. FINEST DIMS	± 1.80
39. FINEST DIMS	± 1.85
40. FINEST DIMS	± 1.90
41. FINEST DIMS	± 1.95
42. FINEST DIMS	± 2.00
43. FINEST DIMS	± 2.05
44. FINEST DIMS	± 2.10
45. FINEST DIMS	± 2.15
46. FINEST DIMS	± 2.20
47. FINEST DIMS	± 2.25
48. FINEST DIMS	± 2.30
49. FINEST DIMS	± 2.35
50. FINEST DIMS	± 2.40
51. FINEST DIMS	± 2.45
52. FINEST DIMS	± 2.50
53. FINEST DIMS	± 2.55
54. FINEST DIMS	± 2.60
55. FINEST DIMS	± 2.65
56. FINEST DIMS	± 2.70
57. FINEST DIMS	± 2.75
58. FINEST DIMS	± 2.80
59. FINEST DIMS	± 2.85
60. FINEST DIMS	± 2.90
61. FINEST DIMS	± 2.95
62. FINEST DIMS	± 3.00
63. FINEST DIMS	± 3.05
64. FINEST DIMS	± 3.10
65. FINEST DIMS	± 3.15
66. FINEST DIMS	± 3.20
67. FINEST DIMS	± 3.25
68. FINEST DIMS	± 3.30
69. FINEST DIMS	± 3.35
70. FINEST DIMS	± 3.40
71. FINEST DIMS	± 3.45
72. FINEST DIMS	± 3.50
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78. FINEST DIMS	± 3.80
79. FINEST DIMS	± 3.85
80. FINEST DIMS	± 3.90
81. FINEST DIMS	± 3.95
82. FINEST DIMS	± 4.00
83. FINEST DIMS	± 4.05
84. FINEST DIMS	± 4.10
85. FINEST DIMS	± 4.15
86. FINEST DIMS	± 4.20
87. FINEST DIMS	± 4.25
88. FINEST DIMS	± 4.30
89. FINEST DIMS	± 4.35
90. FINEST DIMS	± 4.40
91. FINEST DIMS	± 4.45
92. FINEST DIMS	± 4.50
93. FINEST DIMS	± 4.55
94. FINEST DIMS	± 4.60
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96. FINEST DIMS	± 4.70
97. FINEST DIMS	± 4.75
98. FINEST DIMS	± 4.80
99. FINEST DIMS	± 4.85
100. FINEST DIMS	± 4.90
101. FINEST DIMS	± 4.95
102. FINEST DIMS	± 5.00
103. FINEST DIMS	± 5.05
104. FINEST DIMS	± 5.10
105. FINEST DIMS	± 5.15
106. FINEST DIMS	± 5.20
107. FINEST DIMS	± 5.25
108. FINEST DIMS	± 5.30
109. FINEST DIMS	± 5.35
110. FINEST DIMS	± 5.40
111. FINEST DIMS	± 5.45
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116. FINEST DIMS	± 5.70
117. FINEST DIMS	± 5.75
118. FINEST DIMS	± 5.80
119. FINEST DIMS	± 5.85
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122. FINEST DIMS	± 6.00
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141. FINEST DIMS	± 6.95
142. FINEST DIMS	± 7.00
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179. FINEST DIMS	± 8.85
180. FINEST DIMS	± 8.90
181. FINEST DIMS	± 8.95
182. FINEST DIMS	± 9.00
183. FINEST DIMS	± 9.05
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300. FINEST DIMS	± 14.90
301. FINEST DIMS	± 14.95
302. FINEST DIMS	± 15.00
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380. FINEST DIMS	± 18.90
381. FINEST DIMS	± 18.95
382. FINEST DIMS	± 19.00
383. FINEST DIMS	± 19.05
384. FINEST DIMS	± 19.10
385. FINEST DIMS	± 19.15
386. FINEST DIMS	± 19.20
387. FINEST DIMS	± 19.25
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